



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2369-1**Job Sheet 190948****Part No:** D2369-1**Job Qty:** 6 pcs**Part Name:** Locator Plate**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 2/20/19**Job Tracking No:****Due Date:** 3/11/19**Created By:** Marie Lajeunesse**Type:** Stock**Description:**

Note: DWG REV B IPP Rev A Removed from 9 Digit 05-12-05 JLM IPP Rev:B now water jet 07-12-11 DD IPP
REV:C 13.05.21 AS PER DWG REV.B VERF:JLM

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	6 pcs	3/11/19	3/11/19	0.11	0.86	Waterjet - Flow		02/19/03/22
110	QC 2	6 pcs	3/11/19	3/11/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		02/19/03/22
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		
							QC 2 - 56		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		

Plex 2/20/19 10:49 AM Dart.lajeunesse.marie

https://www.plexonline.com/39f64441-1d5b-4453-9e44-c6864ba8f6cb/Plexus_Control/Report_View/Viewer_2.asp?URL=../Part/Job_Sheet.asp&Report=Tru... 2/3

QC 21 - SA - 53

Part Op 100 - 1-Cut as per Dwg D2369

Descriptions: 110 - (QC2- Inspect parts off machine FAI/FAIB)

120 - QC8- Inspect parts - second check)

130 - (Identify as per dwg & Stock Location: _____)

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M5052H32S.040	5052-H32 .040 Sheet	8.1240 sf (1.354 ea)	100-Waterjet - Flow - 1	S153405

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M5052H32S.040	8	37	0

Part Specifications

Specifications could not be found.

Plex 2/20/19 10:49 AM Dart.lajeunesse.marie

DART AEROSPACE LTD		Work Order:	190948
Description: Deck Plate Locator Bracket		Part Number:	D2369-1
Inspection Dwg: D2369 Rev: B		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

[illegible]

N/A

Measured by:	DAS 48 9-89	Audited by:	DAS 40 9-89	Preliminary Approval:	
Date:	19/03/22	Date:	MAR 25 2019	Date:	

Rev	Date	Change	Revised by	Approved
A	04.06.25	New Issue P/O D350-616-015	KJ/JLM	
B	13.06.27	Dimensions revised per Dwg Rev B	KJ	

**DAS
40
9-89**

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

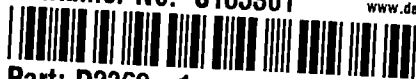
Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 832-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S165301



Part: D2369-1

Job No: 190948

Serial No/Batch: S165301

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 03/22/19